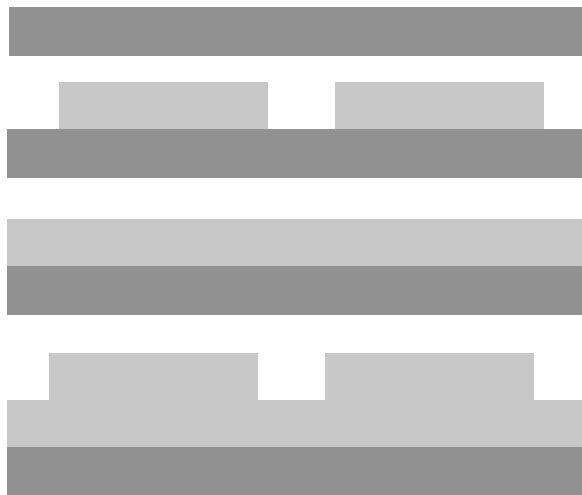


### Step Flow Growth



### Layer Growth



### Multilayer Growth

